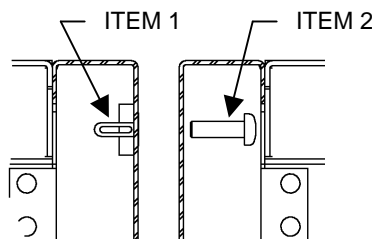
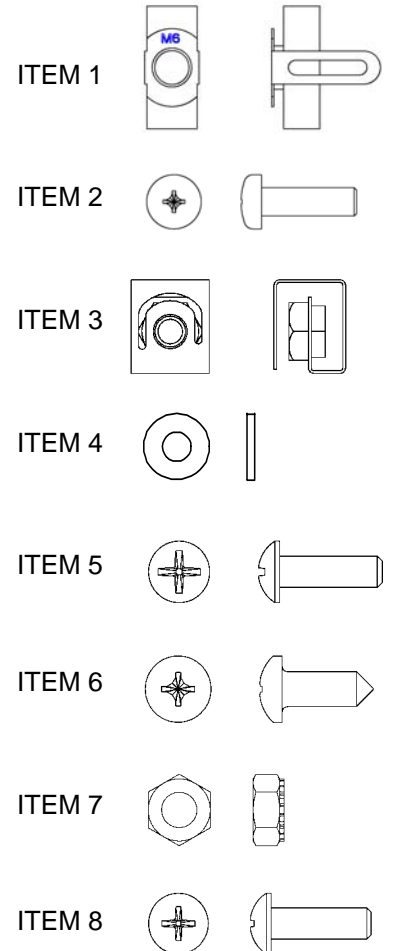
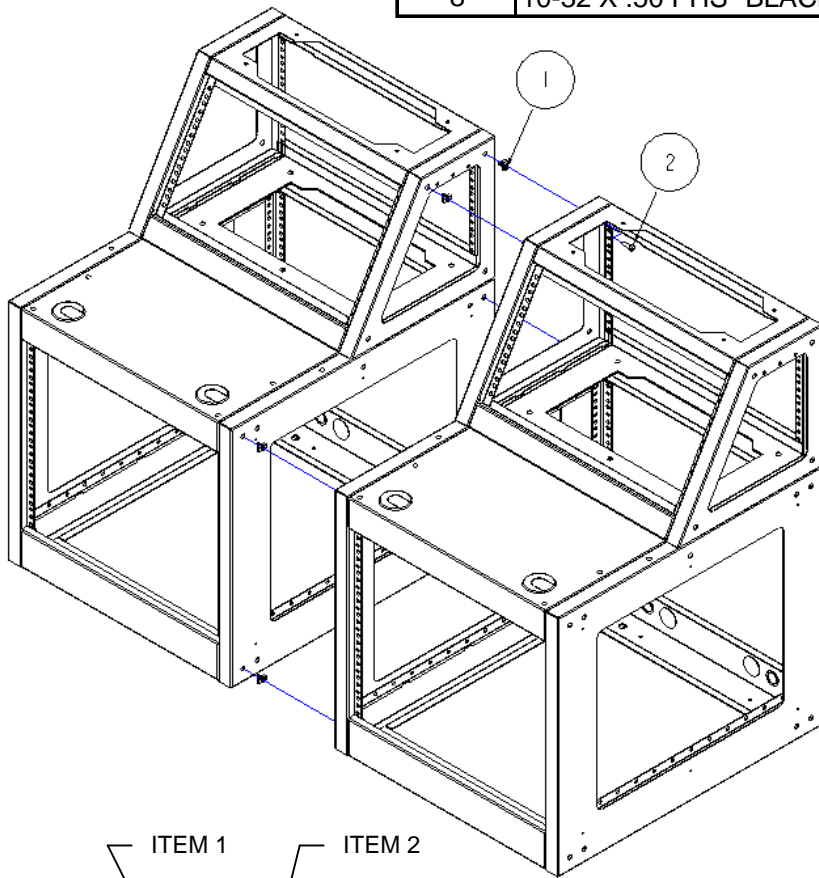


# ASSEMBLY INSTRUCTIONS

## Flat Panel Display Consoles

ITEM	DESCRIPTION	PART #	CRENLO #
1	M6 TURN NUT		450484
2	M6 X 20 PAN HD SCREW		450485
3	10-32 CLIP NUT	HW-092	945026
4	#10 FLAT WASHER		274259
5	10-32 X .625 PAN HD SCREW	AHWX-012-103219	945005
6	#10A PAN HD SCREW	HW-110	940010
7	1/4-20 KEPS LOCK NUT	AHWX-102-002025	945027
8	10-32 X .50 PHS "BLACK"		417591



TYPICAL CROSS SECTION

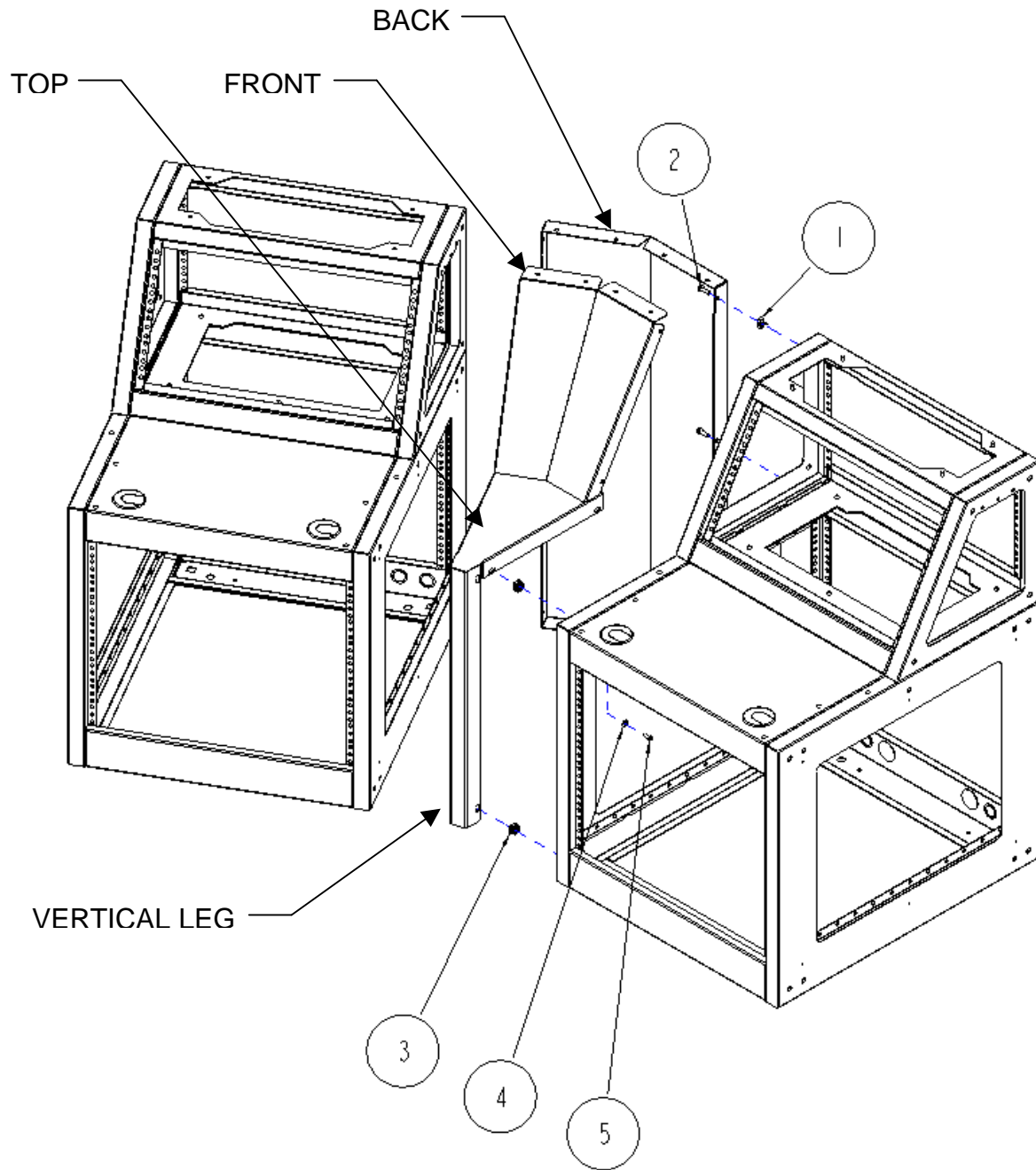
### FRAME JOINING

### FRAME JOINING SEQUENCE

- \*PLACE TURN NUT INTO 1<sup>ST</sup> FRAME ONLY
- \*SLIDE FRAMES TOGETHER
- \*ASSEMBLE M6 SCREW

# Flat Panel Display Consoles

## STANDARD WEDGE ASSEMBLY

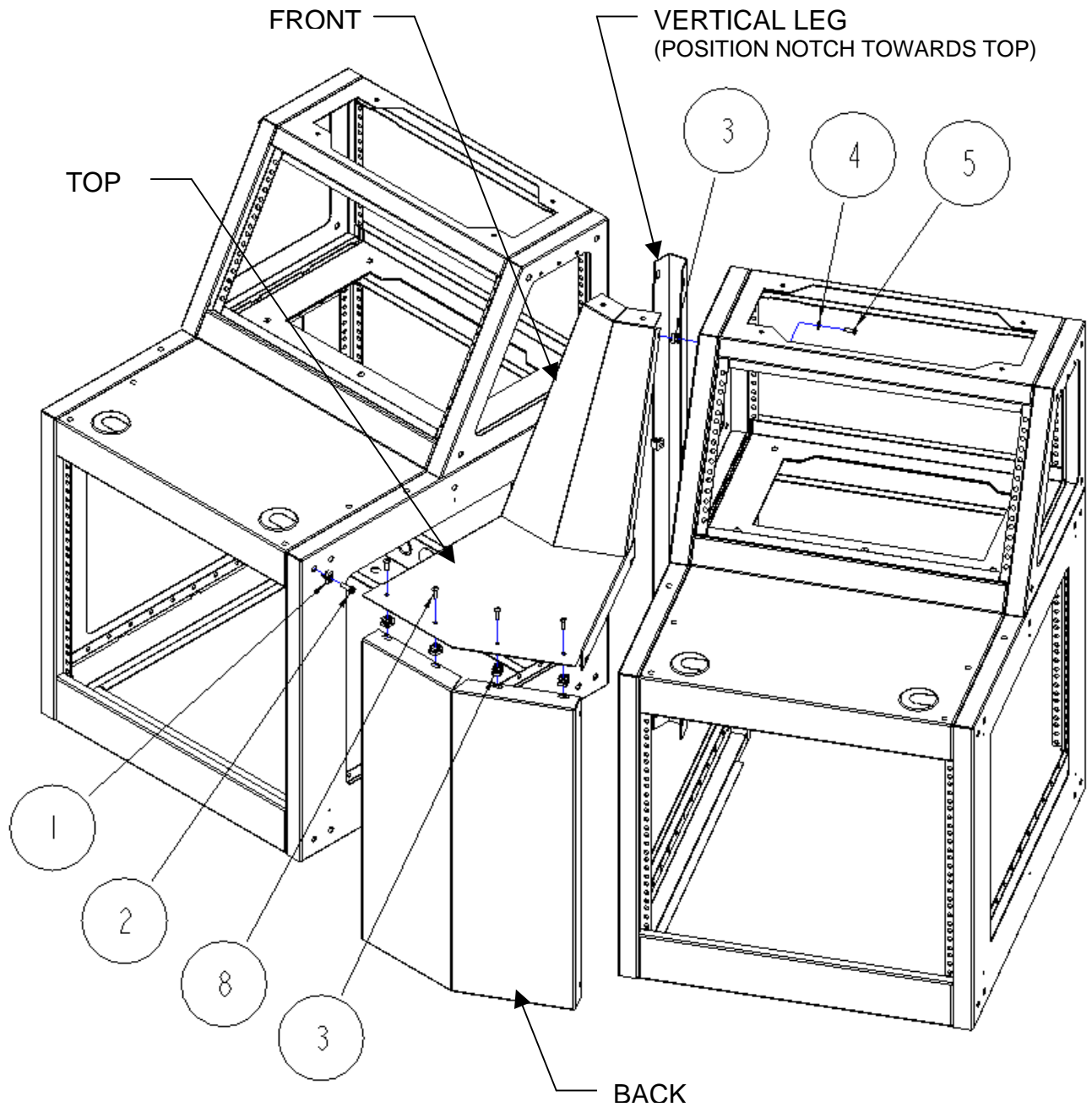


***RECOMMENDED ASSEMBLY SEQUENCE:***  
VERTICAL LEG, TOP, BACK THEN FRONT

NOTE: DUE TO SPACE RESTRICTIONS, USE 10-32 HARDWARE ON THE **VERTICAL LEG** AND FRONT EDGE OF THE **TOP PANEL**. ITEMS 3, 4 & 5

# Flat Panel Display Consoles

## REVERSE WEDGE ASSEMBLY

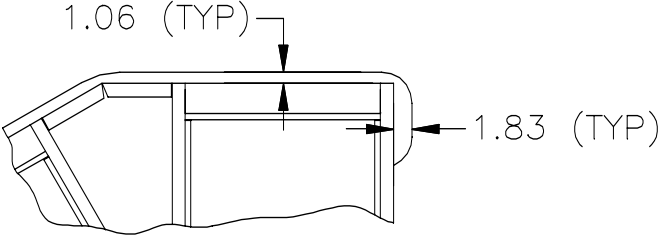
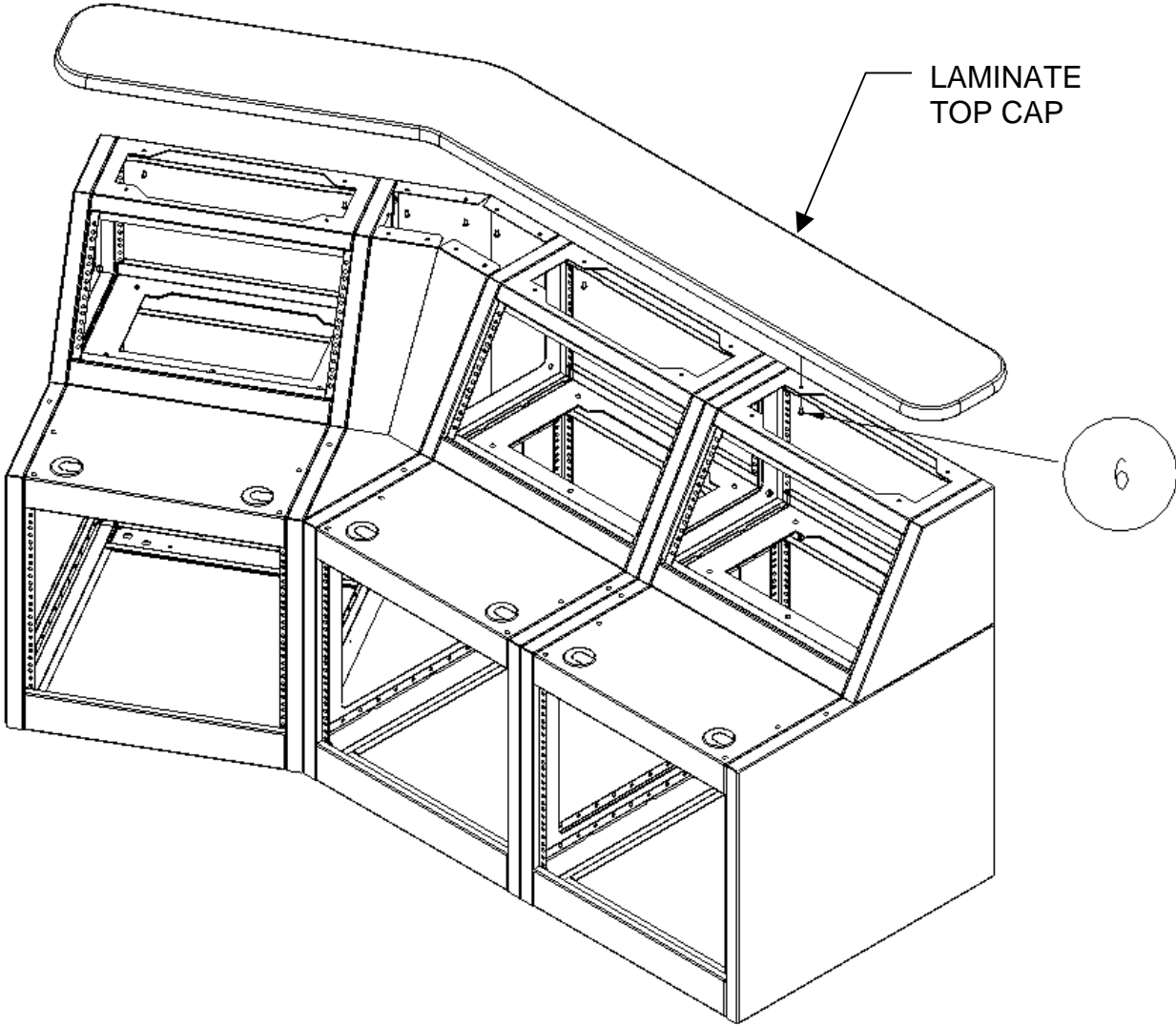


**RECOMMENDED ASSEMBLY SEQUENCE:**  
VERTICAL LEG, BACK, TOP THEN FRONT

NOTE: DUE TO SPACE RESTRICTIONS, USE 10-32 HARDWARE ON THE VERTICAL LEG AND AT THE TOP OF THE FRONT PANEL. ITEMS 3, 4 & 5

# Flat Panel Display Consoles

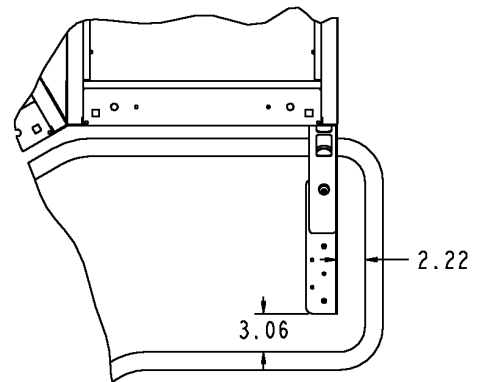
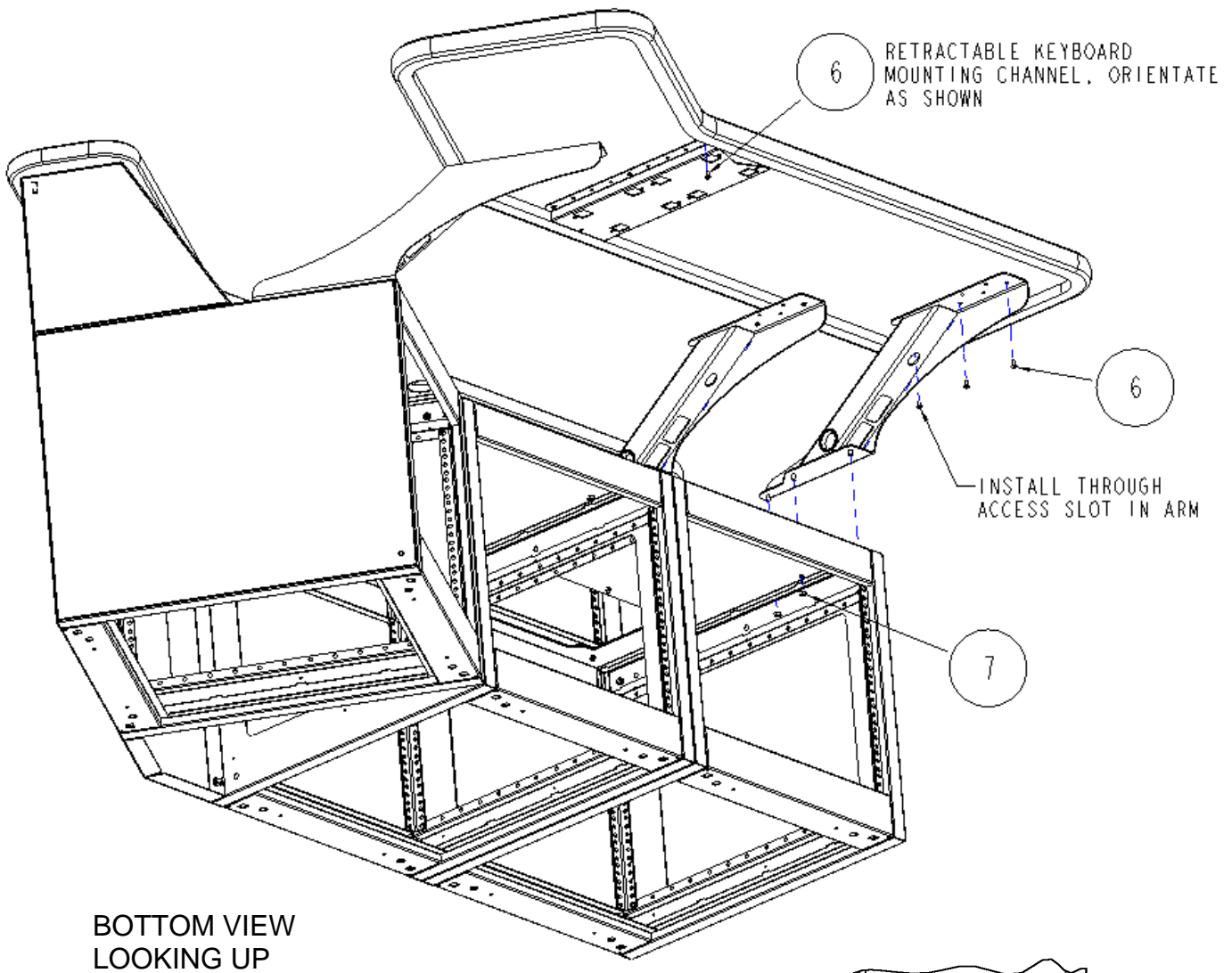
## LAMINATE CAP ASSEMBLY



BOTTOM VIEW OF CAP

# Flat Panel Display Consoles

## WORK SURFACE & SUPPORT ARM ASSEMBLY



BOTTOM VIEW OF WORK SURFACE

DEFAULT POSITION SHOWN. FRONT TO REAR LOCATION IS VARIABLE.

# SUPPORT ARM LOCATIONS & GUIDELINES

Multiple configurations are shown (A thru K) as common examples.

- 1) Support arms are required at the end of each console (see "A")
- 2) Support arms are required adjacent to any standard wedge (see "E")
- 3) Support arms are required adjacent to any reverse wedge (see "H")
- 4) When permissible, arms may be spaced every other frame (see "C" & "D")

